

E-LINEMV Medium Voltage Busbar Systems



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E-LINE MV

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E-LINE MV General Introduction





Medium Voltage (MV) is manufactured within a single housing, the conductors of either copper or aluminium are embedded in DURACOMP insulation which is a composite material of epoxy resin and pure silica minerals with AI and Cu conductors specially selected and the epoxy resin.

Medium Voltage busbar systems are designed to operate at voltages of 12 kV and 24 kV. Manufactured as standard up to a rating of 5700 A. Please contact us for higher amperage applications.

Areas of Use

Exterior environments, industrial buildings, petrochemical buildings, regions with flood risk, oil and natural gas industry

MV System Benefits

- Products tested in accordance with international standards
- Corrosion-resistant
- Chemical-resistant
- ▶ Resistance against insects and rodents
- ► Usable in tropical environments
- ► High mechanical strength
- ► Without stack effect
- Highly resistant to short circuit
- ► Low voltage drop when compared with cable

Short-Circuit Withstand

 Special design for occupying minimum space based on ampere level.

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- Electroerosion resistant
- ► UV resistant
- Designed to improve heat loss
- ► Maintenance-free busbar
- ► Easy Assembly
- ► An ideal high temperature environments

Short-circuit resistance values tested are presented on the table. High busbar resistance can be seen based on the short-circuit values to be calculated.

Busbar Drawings

You may receive professional assistance is available to our clients by contacting our nearest dealer, distributor or our Project & Design departments for Busbar drawings Blueprints and calculating cost estimates.

General Introduction

EAE

High IP Insulation

DURACOMP is a composite material of epoxy resin and pure silicon which gives the E-LINE MV busbar range a high mechanical strength and resistance to high temperatures and external effects as listed on Page 2

EAE Medium voltage busbar systems are manufactured using high density and high conductivity aluminum and copper conductors. Contact areas of copper and aluminum conductors can be coated by tin or optionally silver.

Ease of Heat Transfer

Heat forming on the additives used in the system with high heat transfer is easily dissipated to the environment by means of the housing.

Short-Circuit Withstand

High mechanical and thermal resistance thanks to the DURACOMP material.

<u>Housing:</u>

E-Line MV busbar is produced by combining the Duracomp insulated conductors (Al or CU) within an extruded aluminium housing.

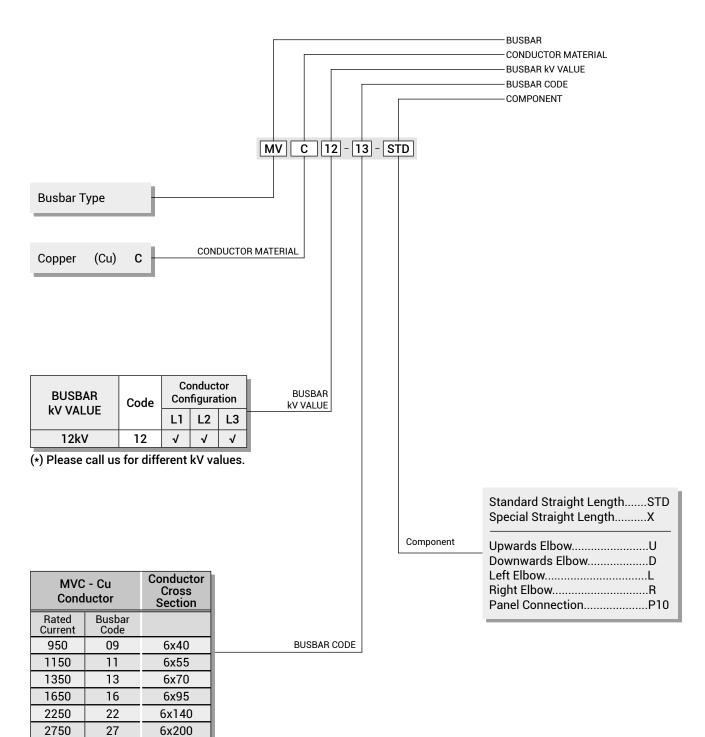
- Light aluminium case

- High Mechanical Strength and Chemical Resistance
- Adjustable support system
- Safety earth continuity
- Very less magnetic field

The "DURACOMP" is a composite material of epoxy resin and pure silicon which gives the E-LINE MV busbar range a high mechanical strength and resistance to high temperatures and external effects.

Conductors are of 99.95% purity electrolytic copper or aluminium or electrolytic copper.





Technical Characteristics

E

► Copper Conductor (Cu)

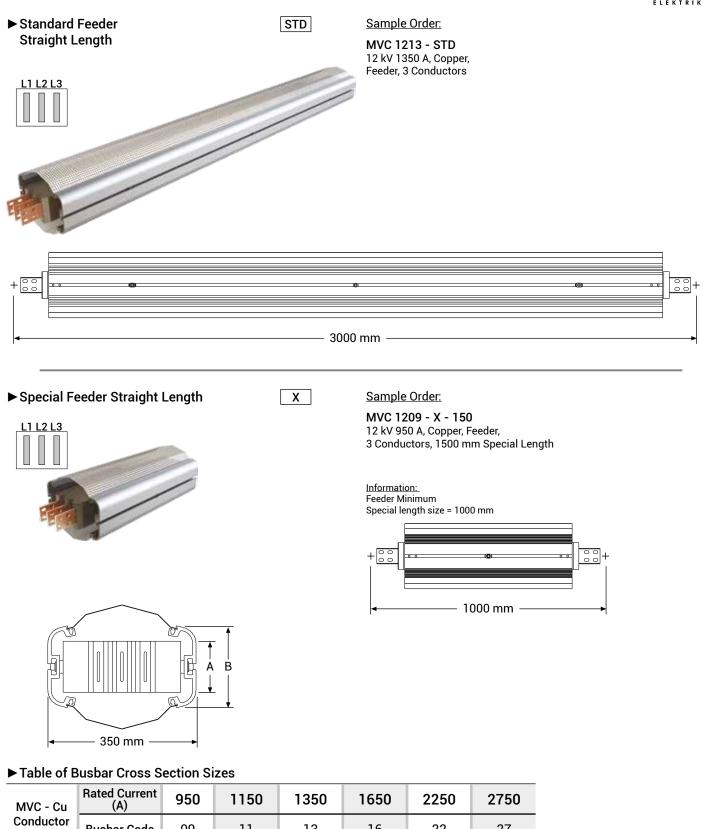
| Rated Current | l _r | Α | 950 | 1150 | 1350 | 1650 | 2250 | 2750 |
|--|-------------------------|--------------------------------|-------|-------|--|--------|--------|--------|
| Busbar Code | | | 09 | 11 | 13 | 16 | 22 | 27 |
| Standards | | 1-200 Edition 1-307 Edition | | | IEC 61439-6 Edition 1.0 2012-05; STL Guide to IEC 62271-200 | | | |
| Rated Voltage | U _r | kV | 12 | 12 | 12 | 12 | 12 | 12 |
| Rated power frequency withstand voltage | U _d | kV | 28 | 28 | 28 | 38 | 38 | 38 |
| Rated impulse withstand withstand voltage | Up | kV | 75 | 75 | 75 | 95 | 95 | 95 |
| Rated Frequency | f _r | Hz | 50 | 50 | 50 | 50 | 50 | 50 |
| Partial Discharge | | рС | < 20 | < 20 | < 20 | < 20 | < 20 | < 20 |
| External Mechanical Impacts (IK Code)* | 50J, gre | ater than IK | 10 | | | | | |
| Rated Short-time Withstand Current (1s) | I _k | kA _{rms} | 25 | 25 | 43 | 43 | 71,3 | 71,3 |
| Rated Peak Withstand Current | l _{ke} | kA | 65 | 65 | 112 | 112 | 185,5 | 185,5 |
| Rated Short-time Withstand Current for PE Conductor (1s) | I _P | kA | 15 | 15 | 26,3 | 26,3 | 42,4 | 42,4 |
| Rated Peak Withstand Current for PE Conductor | I _{pe} | kA | 39 | 39 | 72,4 | 72,4 | 110,2 | 110,2 |
| MEAN PHASE CONDUCTOR CHARACTERISTICS AT RATED CURRENT | | | | | | | | |
| Resistance at a conductor temperature of 20°C | R ₂₀ | mΩ/m | 0,077 | 0,057 | 0,045 | 0,0352 | 0,0223 | 0,0162 |
| Resistance at an ambient air temperature of 35°C | R | mΩ/m | 0,104 | 0,078 | 0,061 | 0,0474 | 0,0304 | 0,0224 |
| Reactance (Independent from Temperature) | X | mΩ/m | 0,116 | 0,097 | 0,084 | 0,0788 | 0,0576 | 0,0442 |
| Positive and negative sequence impedances at an ambient air | Z | mΩ/m | 0,156 | 0,125 | 0,104 | 0,0919 | 0,0651 | 0,0496 |
| temperature of 35°C Positive and negative sequence impedances at an ambient air | Z ₂₀ | mΩ/m | 0,139 | 0,113 | 0.096 | 0,0863 | 0,0618 | 0,0471 |
| temperature of 20°C Rated Power Loss at 35°C | 20 | Watt | 278 | 297,1 | 324 | 370,3 | 443,3 | 491,7 |
| DC Resistance at a conductor temperature of 20 °C for Phases | R _{phdc} | mΩ/m | 0,071 | 0,050 | 0,039 | 0,030 | 0,019 | 0,013 |
| DC Resistance at a conductor temperature of 20°C for PE | R _{PEdc} | | 0,012 | 0,012 | 0.012 | 0,009 | 0,006 | 0,013 |
| SECTIONS | "'PEdc | | 0,012 | 0,012 | 0,012 | 0,005 | 0,000 | 0,010 |
| Phase Conductor | | mm² | 240 | 330 | 420 | 570 | 840 | 1200 |
| | | | 5944 | 5944 | 5944 | 8105 | 8905 | 9704 |
| PE (Housing) | | mm ² | | | | 6x95 | | |
| Conductor Cross Section | | mm x mm | 6x40 | 6x55 | 6x70 | | 6x140 | 6x200 |
| Busbar Weight (3 Conductors) | | kg/m | 48,32 | 56,85 | 63,89 | 76,18 | 97,13 | 124,54 |
| MEAN FAULT-LOOP CHARACTERISTICS | | | | | 1 | 1 | | |
| Zero-sequence Impedance | | | | | | | | |
| Zero-sequence impedance at a conductor temperature of 20°C | Z _{(0)b20phPE} | mΩ/m | 0,309 | 0,292 | 0,271 | 0,248 | 0,203 | 0,176 |
| Zero-sequence impedance at an ambient temperature of 35°C | Z _{(0)bphPE} | mΩ/m | 0,328 | 0,307 | 0,285 | 0,258 | 0,210 | 0,182 |
| Mean Resistances and Reactances | | | | | | | | |
| Resistance at a conductor temperature of 20°C | R _{b20phph} | mΩ/m | 0,150 | 0,112 | 0,088 | 0,073 | 0,049 | 0,035 |
| Resistance at a conductor temperature of 20°C | R _{b20phPE} | mΩ/m | 0,089 | 0,071 | 0,059 | 0,049 | 0,035 | 0,028 |
| Resistance at an ambient air temperature of 35°C | R _{bphph} | mΩ/m | 0,203 | 0,153 | 0,121 | 0,099 | 0,067 | 0,048 |
| Resistance at an ambient air temperature of 35°C | R _{bphPE} | mΩ/m | 0,120 | 0,096 | 0,081 | 0,065 | 0,048 | 0,038 |
| Reactance (Independent from temperature) | X_{bphph} | mΩ/m | 0,221 | 0,184 | 0,160 | 0,150 | 0,115 | 0,084 |
| Reactance (Independent from temperature) | X _{bphPE} | mΩ/m | 0,170 | 0,153 | 0,140 | 0,129 | 0,106 | 0,087 |

Standards

⁽¹⁾The weight per metre provided in table includes 1/3 of the weight of one block joint.

Standard Straight Length





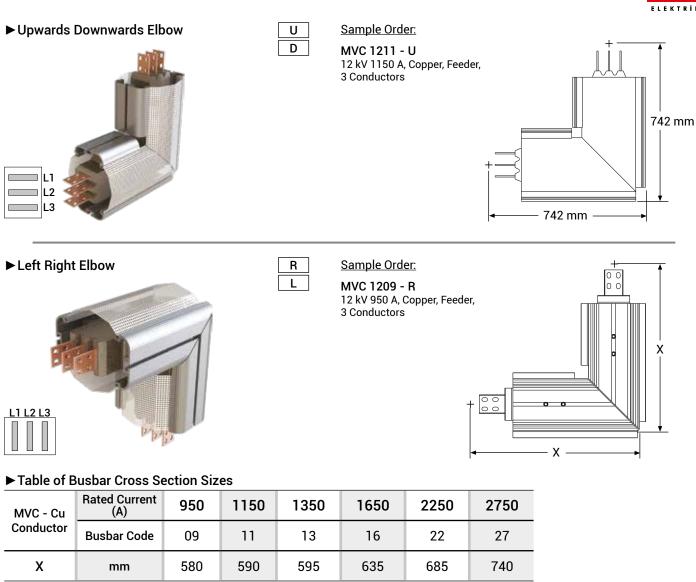
| MVC - Cu | (A) | 950 | 1150 | 1350 | 1650 | 2250 | 2750 |
|-----------|-------------|-----|------|------|------|------|------|
| Conductor | Busbar Code | 09 | 11 | 13 | 16 | 22 | 27 |
| Α | mm | 90 | 105 | 120 | 145 | 190 | 250 |
| В | mm | 192 | 192 | 192 | 247 | 297 | 347 |



Attention ! The standard mounting of the MV busbar is with the conductors on edge. This allows for the easy application of the resin at the joint.

Elbows



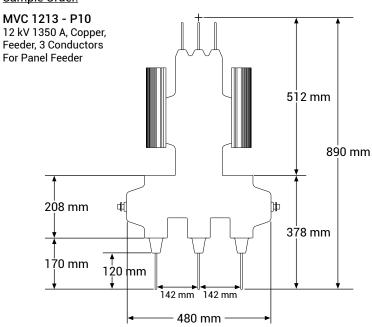


► Panel Connection



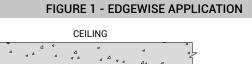
P10 T10

Sample Order:



Horizontal & Vertical Cast Resin Busbar Applications





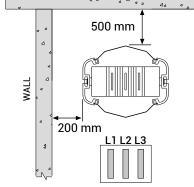


FIGURE 4 - SAMPLE WALL CROSSING WITH FIRE BARRIER

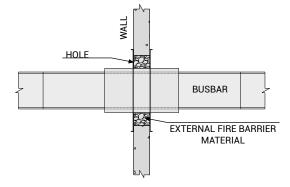


FIGURE 5 - STANDARD WALL CROSSING

350 mm

(min.)

WALI

HOLE

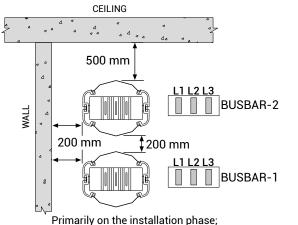
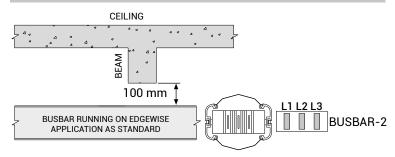


FIGURE 2 - EDGEWISE APPLICATION

BUSBAR-1 line should be installed before BUSBAR-2 line.

FIGURE 3 - CROSSING UNDER A BEAM ON EDGEWISE APPLICATION



Attention !

For correct installation, the dimension from the busbar to the ceiling should not be less than 500mm

CENTRE OF

JOINT POINT

- The joint should be not come across to Beams.
- The dimensions given above are minimum values.
- All dimensions are given in mm.

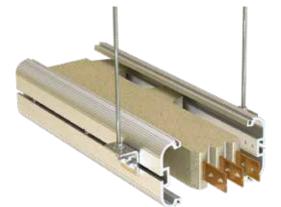
Cast Resin Installation Tools

| Description | Order Code |
|---------------------|------------|
| CR Joint Area Mixer | 5000132 |
| CR Plastic Hammer | 5000310 |
| CR Spoon Brush | 5000311 |
| MV Allen Torque Set | 5000664 |
| Disposable Coverall | 5003622 |



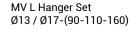
Trunking Support









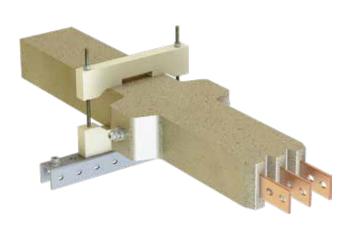


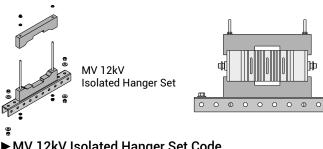


► MV "L" Hanger Set Code

| - | - Cu uctor | Conductor Dimensions | | MV "L" Han | ger Set Code | |
|------------------|----------------|-------------------------|---------------------------|------------|---------------------------|------------|
| Rated Current | Busbar Code | | Description | Order Code | Description | Order Code |
| 950 | 09 | 6x40 | | | | |
| 1150 | 11 | 6x55 | MV L HANGER SET Ø13-(40) | 3191532 | MV L HANGER SET Ø17-(40) | 3191533 |
| 1350 | 13 | 6x70 | | | | |
| 1650 | 16 | 6x95 | MV L HANGER SET Ø13-(90) | 3180150 | MV L HANGER SET Ø17-(90) | 3180153 |
| 2250 | 22 | 6x140 | MV L HANGER SET Ø13-(110) | 3180151 | MV L HANGER SET Ø17-(110) | 3180154 |
| 2750 | 27 | 6x200 | MV L HANGER SET Ø13-(160) | 3180152 | MV L HANGER SET Ø17-(160) | 3180155 |
| | | | | | | |

Note: Ø17 Panel Connection for Special Suspension. It is not included in the rod hanger set.





► MV 12kV Isolated Hanger Set Code

T

| MVC Cond | | Conductor Dimensions | MV 12kV Isolated Hanger Set Code | | | | | |
|------------------|----------------|-------------------------|----------------------------------|------------|--|--|--|--|
| Rated Current | Busbar Code | | Description | Order Code | | | | |
| 950 | 09 | 6x40 | | | | | | |
| 1150 | 11 | 6x55 | MV 12kV ISOLATED HANGER SET | 3195616 | | | | |
| 1350 | 13 | 6x70 | HANGEN DET | | | | | |
| 1650 | 16 | 6x95 | MV 12kV ISOLATED | | | | | |
| 2250 | 22 | 6x140 | HANGER SET | 3195562 | | | | |
| 2750 | 27 | 6x200 | HANGENGET | | | | | |

► 12kV Additional Zone Weights

| MVC Cond | | Weight (kg) | | | | | | |
|------------------|----------------|----------------|------|--|--|--|--|--|
| Rated Current | Busbar Code | | | | | | | |
| 950 | 09 | 6x40 | 12,0 | | | | | |
| 1150 | 11 | 6x55 | 13,5 | | | | | |
| 1350 | 13 | 6x70 | 14,0 | | | | | |
| 1650 | 16 | 6x95 | 15,5 | | | | | |
| 2250 | 22 | 6x140 | 18,5 | | | | | |
| 2750 | 27 | 6x200 | 22,5 | | | | | |



Total mixture weight of 1 Bucket is 15 kg



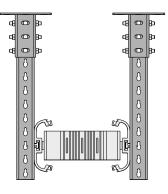
When determining the material to be consumed for joint point, the installation of joint point weighing 15 kg and its multiples should be included in the work plan for the same day. Otherwise, since the remaining material will happen a curing reaction, it cannot be used in another day's work plan and will be scrapped. Material planning should be done taking this detail into consideration.

Trunking Support

E-LINE MV







► Ceiling Fexing Element

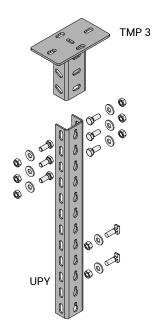
| Description | T (mm) | Tensile Load (kg.) | Weight (kg./pcs) | Order Code | Pack (pcs) |
|-----------------|-----------|-----------------------|---------------------|------------|---------------|
| TMP 3 | 4 | 900 | 1,689 | 3086554 | 10 |
| Net an an an an | | | | | |

Note: The bolt set is not included in the product. Please order separately.

| ► Heavy | Duty | Sup | ports | (U) |
|---------|------|-----|-------|-----|
| | | | | |

| Description | T (mm) | L (mm) | Weight (kg./pcs) | Order Code |
|-------------|-----------|-----------|---------------------|------------|
| UPY 150 | 4 | 150 | 0,586 | 3004486 |
| UPY 300 | 4 | 300 | 1,172 | 3004487 |
| UPY 400 | 4 | 400 | 1,562 | 3004489 |
| UPY 500 | 4 | 500 | 1,956 | 3004491 |
| UPY 600 | 4 | 600 | 2,343 | 3004493 |
| UPY 700 | 4 | 700 | 2,728 | 3004495 |
| UPY 800 | 4 | 800 | 3,124 | 3004496 |
| UPY 900 | 4 | 900 | 3,515 | 3004497 |
| UPY 1000 | 4 | 1000 | 3,945 | 3004498 |
| UPY 1100 | 4 | 1100 | 4,296 | 3004499 |
| UPY 1200 | 4 | 1200 | 4,686 | 3004500 |
| UPY 1300 | 4 | 1300 | 5,071 | 3004501 |
| UPY 1400 | 4 | 1400 | 5,467 | 3004502 |
| UPY 1500 | 4 | 1500 | 5,917 | 3004503 |
| UPY 1600 | 4 | 1600 | 6,248 | 3004504 |
| UPY 1700 | 4 | 1700 | 6,633 | 3004505 |
| UPY 1800 | 4 | 1800 | 7,029 | 3004506 |
| UPY 1900 | 4 | 1900 | 7,414 | 3004507 |
| UPY 2000 | 4 | 2000 | 7,811 | 3004508 |
| UPY 3000 | 4 | 3000 | 11,716 | 3001954 |

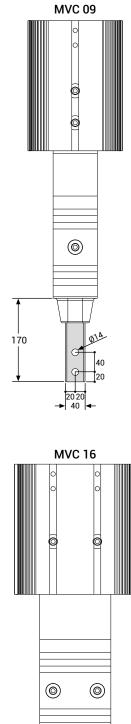
TMP 3 Fixing Element Mounting; 6 pcs M10x30 Bolt, 12 pcs M10 Washers, 6 pcs M10 Spring Washers, 6 pcs M10 Nuts should be used.

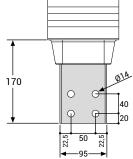


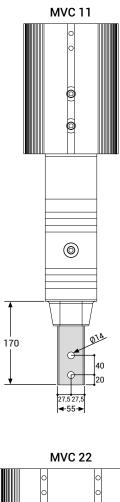
Panel Connection

Two Dimensional Drawings of Panel Modules P10 Panel Mounted Modules

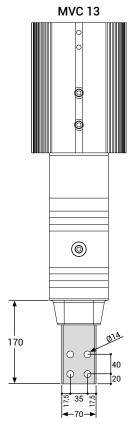


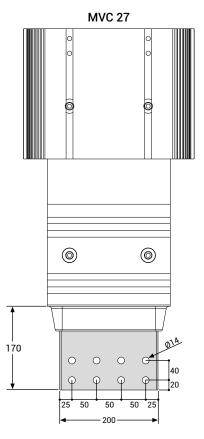






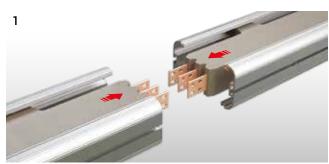
MVC 22



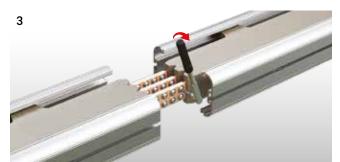


E-LINE MV Horizontal Application





The ends of the conductors of the busbars are cleaned with a clean dry cloth. The busbars have to be fixed in the sameaxis, with a max. distance of 10 mm between the two conductors.



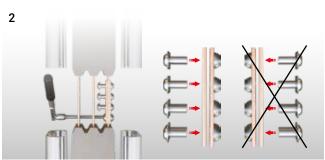
All bolts must be tightened to 72 Nm with torque wrench.



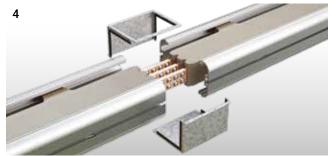
The prepared for casting should be cast from the same spot at all times.



After the curing of the cast material is completed the sheet metal moulds can be removed. (Reaction is completed within 8 - 24 hours based on the air temperature.) The flexibles are fitted to the profiles grooves for earth continuity.



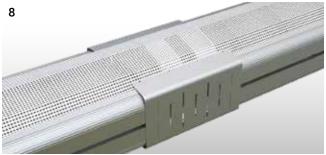
As shown on the figure, junction plates fixed as the bolts face the same direction at all times.



Before assembling the casting moulds, inner surfaces of casting moulds have to be wiped with clean dry cloth.



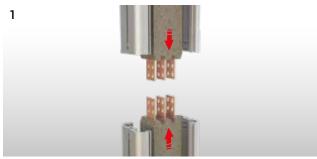
The material should be 'vibrated' with the help of a plastic hammer to remove the air in the material. Then the air bubbles on the surface have to brushed.



Joint protection pieces of perforated aluminium should be fitted.

E-LINE MV Vertical Application





The ends of the conductors of the busbars are cleaned with a clean dry cloth. The busbars have to be fixed in the sameaxis, with a max. distance of 10 mm between the two conductors.



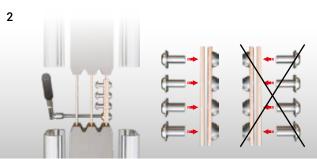
All bolts must be tightened to 72 Nm with torque wrench.



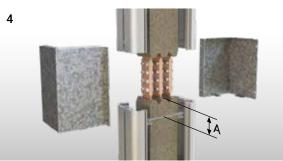
The prepared for casting should be cast from the same spot at all times.

7

After the curing of the cast material is complete the sheet metal moulds can be removed. (Reaction is completed within 8 - 24 hours based on the air temperature.)The flexibles are fitted to the profiles grooves for earth continuity.



As shown on the figure, junction plates fixed as the bolts face the same direction at all times.



Support sheets are secured on the lower part of juncture area by stem bar. A min. 50-60 mm. The joint moulds are affixed on the support sheet by cleaning with a dry and clean piece of cloth.

6



The material should be "vibrated" with the help of a plastic hammer to remove the air in the material. Then the air bubbles on the surface have to brushed.



Joint protection pieces of perforated aluminium should be fitted.



950 A TO 2750 A MEDIUM VOLTAGE BUSBAR SYSTEMS (E- LINE MV) GENERAL PRODUCT SPECIFICATIONS

1- Standards & Certification:

-Busbar trunking system shall be designed in accordance with the international standards IEC 62271-200 and IEC 61439-6, type tests thereof shall be conducted and manufactured in accordance with the standard. Type tests shall be conducted by independent and accredited testing and certification bodies with international validity and certified accordingly. Short-circuit type tests and the following 3 main type tests shall be conducted for each current rating of busbar system and conformity certificate for the standards shall be obtained.

2- Overall System Structure

Busbar system should be with low impedance complying with the following specifications. This should be accomplished by placement of the tin coated conductors within the material with no entrapped air within.

2.1- Electrical Values

- Nominal insulation voltage of 12kV busbar trunking system should be 28kV.

- For the tin coated aluminum or copper, the environmental temperature should be maximum 40 °C while the maximum temperature rise should be 90 K. - Busbar trunking 3 sec. encryption must be required.

- Minimum short circuit values of busbar should be as follows

For Cu Conductors;

950-2750A : phase-phase 1 sec. value 25kA, peak value 65kA

2.2- Housing and Overall Structure

- Housing of busbar lengths is a special design and should be manufactured from a cast material.
- The structure of the busbar lengths shall have tin plated conductors along their complete length within the housing.

- In the busbar trunking system, there should be down-up and right-left turning elements, panel, transformer and cable connection elements, closure, horizontal and vertical expansion elements as a standard. Special modules and special size busbar lengths that may be required during the implementation of the project should be able to be manufactured within a short time and in accordance with the standard specification and technique.

- If busbar runs pass through the building expansion joint a horizontal expansion element shall be used in the run. Besides, horizontal dilatation element should be used at each 40 m on the horizontal lines.

2.3- Conductors and Phase Configuration

- Busbar trunking systems conductors shall be high conductivity copper with 99.95% / 99.99% between 950-2750A.

- Busbar trunking system should be in the following conductor number and phase configuration

a) 3 Conductors / PE housing

- Copper conductors should be 99.95% electrolytic copper. Minimum conductivity value should be 56 m/mm². Entire surfaces of the electrolytic copper conductors should be tin-coated.

2.4- Insulation Structure

- High conductivity bars; It must be insulated with a special composite material formed by a mixture of specially selected sand, calcite and epoxy resin. This material should be suitable for temperature changes and thermal expansion. High protection should be provided against external impacts.

- Insulation structure must be such that it can operate at -70 + 150 $^\circ$ C.

2.5- Modular Joint Structure

- The phase conductors shall be joined using two junction plates per phase of suitable cross section to maintain the rating integrity of the conductors. These plates shall be secured using bolts with non-sharp tips torqued to 72 Nm. The joint shall be completed using a mixture of epoxy and silicon to match the material of the busbar lengths. This materialshould be compliant with temperature changes and thermal expansion. It should ensure high protection against external impacts. Juncture point bolts should be tightened with torque wrench set to 72 Nm (55 lbft)

3- Assembly and Commissioning Tests

- The assembly of the busbar trunking system should be performed in accordance with the electrical project, electrical single line diagram, layout plans and detailed busbar application projects in line with the type and current values indicated on these plans, instructions provided by the manufacturer should be strictly abided with during the assembly process. Joint bolts shall definitely be tightened by the torque wrench set to correct values and insulated accordingly.

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- Upon the completion of the assembly of the busbar system and controlling of the compliance to the project thereof and assembly instructions;

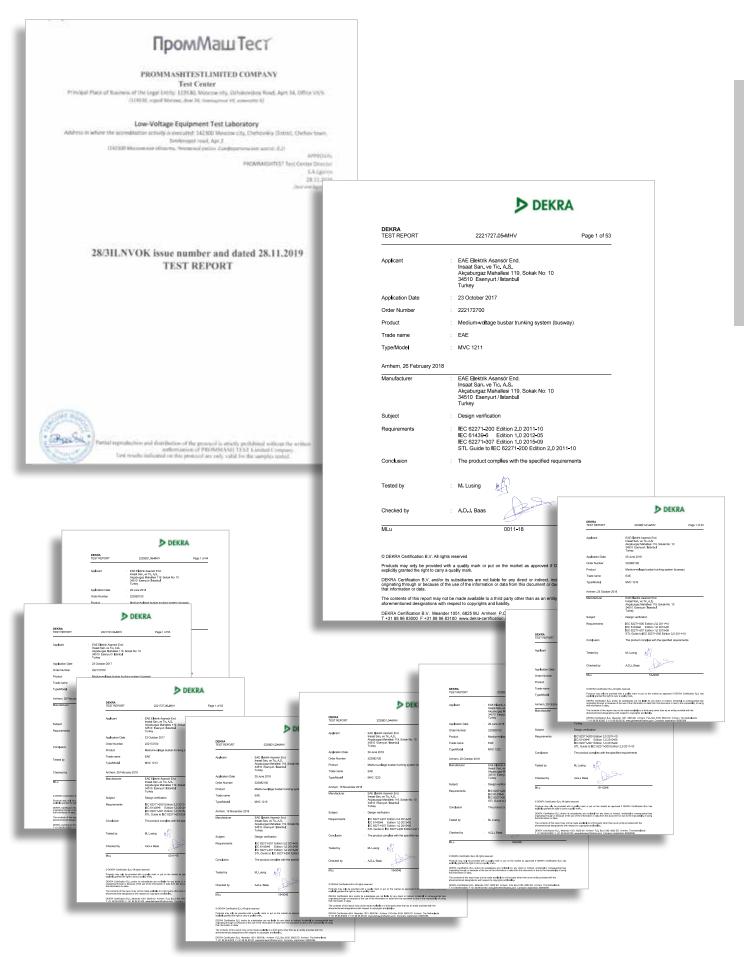
a) Di-Electric test with very low frequency should be conducted.

b) Joint resistances and Line resistances should be measured.

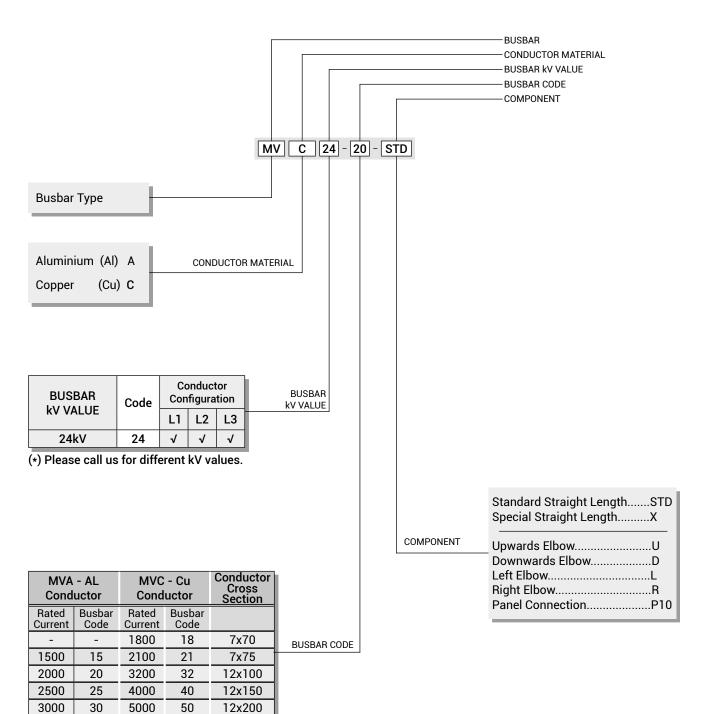
c) Phase sequences should be checked.

E-LINE MV Certificate









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_

5700

57

15x200

Technical Characteristics



► Aluminium Conductor (Al)

| Rated Current | l _r | А | 1500 | 2000 | 2500 | 3000 |
|---|-------------------------|-------------------|------------------------------|--------|---|--------|
| Busbar Code | | | 15 | 20 | 25 | 30 |
| Standards | | | 2.0 2011-10; 1.0 2015-09; | | dition 1.0 2012-05 EC 62271-200 Edit | |
| Rated Voltage | U _r | kV | 24 | 24 | 24 | 24 |
| Rated power frequency withstand voltage | U _d | kV | 50 | 50 | 50 | 50 |
| Rated impulse withstand withstand voltage | Up | kV | 125 | 125 | 125 | 125 |
| Rated Frequency | f _r | Hz | 50/60 | 50/60 | 50/60 | 50/60 |
| Partial Discharge | | рС | <20 | <20 | <20 | <20 |
| External Mechanical Impacts (IK Code)* | 50J, >I | K10 | | | | |
| Rated Short-time Withstand Current (1s) | l _k | kA _{rms} | 50 | 72 | 72 | 72 |
| Rated Peak Withstand Current | I _{ke} | kA | 130 | 187 | 187 | 187 |
| Rated Short-time Withstand Current for PE Conductor (1s) | I _P | kA | 30 | 43 | 43 | 43 |
| Rated Peak Withstand Current for PE Conductor | I _{pe} | kA | 78 | 112 | 112 | 112 |
| MEAN PHASE CONDUCTOR CHARACTERISTICS AT RATED CURRENT | In | | | | | |
| Resistance at a conductor temperature of 20°C | R ₂₀ | mΩ/m | 0,0608 | 0,0309 | 0,0234 | 0,0170 |
| Resistance at an ambient air temperature of 35°C | R | mΩ/m | 0,0799 | 0,0391 | 0,0309 | 0,0213 |
| Reactance (Independent from Temperature) | x | mΩ/m | 0,1313 | 0,1098 | 0,0884 | 0,0749 |
| Positive and negative sequence impedances at an ambient air temperature of 35°C | Z | mΩ/m | 0,1537 | 0,1165 | 0,0937 | 0,0779 |
| Positive and negative sequence impedances at an ambient air temperature of 20°C | Z ₂₀ | mΩ/m | 0,1447 | 0,1140 | 0,0915 | 0,0768 |
| Rated Power Loss at 35°C | | Watt | 517,3 | 457,3 | 558 | 554,8 |
| DC Resistance at a conductor temperature of 20 °C for Phases | R _{phdc} | mΩ/m | 0,056 | 0,026 | 0,021 | 0,013 |
| DC Resistance at a conductor temperature of 20°C for PE | R _{PEdc} | mΩ/m | 0,009 | 0,009 | 0,008 | 0,008 |
| SECTIONS | | | | | | |
| Phase Conductor | | mm² | 525 | 1200 | 1800 | 2400 |
| PE (Housing) | | mm² | 8515 | 8515 | 9394 | 10194 |
| Conductor Cross Section | | mm x mm | 7x75 | 12x100 | 12x150 | 12x200 |
| Busbar Weight (3 Conductors) | | kg/m | 95 | 100 | 120 | 143 |
| MEAN FAULT-LOOP CHARACTERISTICS | | | | | | |
| Zero-sequence Impedance | | | | | | |
| Zero-sequence impedance at a conductor temperature of 20°C | Z _{(0)b20phPE} | mΩ/m | 0,273 | 0,268 | 0,219 | 0,195 |
| Zero-sequence impedance at an ambient temperature of 35°C | Z _{(0)bphPE} | mΩ/m | 0,293 | 0,283 | 0,231 | 0,201 |
| Mean Resistances and Reactances | | | | | | |
| Resistance at a conductor temperature of 20°C | R _{b20phph} | mΩ/m | 0,132 | 0,068 | 0,059 | 0,037 |
| Resistance at a conductor temperature of 20°C | R _{b20phPE} | mΩ/m | 0,084 | 0,061 | 0,046 | 0,033 |
| Resistance at an ambient air temperature of 35°C | R _{bphph} | mΩ/m | 0,173 | 0,087 | 0,078 | 0,047 |
| Resistance at an ambient air temperature of 35°C | R _{bphPE} | mΩ/m | 0,111 | 0,077 | 0,060 | 0,041 |
| Reactance (Independent from temperature) | X _{bphph} | mΩ/m | 0,258 | 0,215 | 0,174 | 0,146 |
| Reactance (Independent from temperature) | X _{bphPE} | mΩ/m | 0,165 | 0,151 | 0,125 | 0,109 |

⁽¹⁾The weight per metre provided in table includes 1/3 of the weight of one block joint.

Technical Characteristics



► Copper Conductor (Cu)

| Rated Current | l, | Α | 1800 | 2100 | 3200 | 4000 | 5000 | 5700 |
|--|-------------------------|---|--------|--------|--------|--------|--------|-----------|
| Busbar Code | | | 18 | 21 | 32 | 40 | 50 | 57 |
| Standards | | IEC 62271-200 Edition 2.0 2011-10; IEC 61439-6 Edition 1.0 2012-05; IEC 62271-307 Edition 1.0 2015-09; STL Guide to IEC 62271-200 Edition 1 | | | | | |) 2011-10 |
| Rated Voltage | U _r | kV | 24 | 24 | 24 | 24 | 24 | 24 |
| Rated power frequency withstand voltage | U _d | kV | 50 | 50 | 50 | 50 | 50 | 50 |
| Rated impulse withstand withstand voltage | Up | kV | 125 | 125 | 125 | 125 | 125 | 125 |
| Rated Frequency | f _r | Hz | 50 | 50 | 50 | 50 | 50 | 50 |
| Partial Discharge | | pC | < 20 | < 20 | < 20 | < 20 | < 20 | < 20 |
| External Mechanical Impacts (IK Code)* | 50J, > II | <10 | | | | | | |
| Rated Short-time Withstand Current (1s) | l _k | kA _{rms} | 65 | 65 | 90,7 | 90,7 | 90,7 | 90,7 |
| Rated Peak Withstand Current | I _{ke} | kA | 169 | 169 | 236 | 236 | 236 | 236 |
| Rated Short-time Withstand Current for PE Conductor (1s) | I _P | kA | 39 | 39 | 55,7 | 55,7 | 55,7 | 55,7 |
| Rated Peak Withstand Current for PE Conductor | I _{pe} | kA | 102 | 102 | 144 | 144 | 144 | 144 |
| MEAN PHASE CONDUCTOR CHARACTERISTICS AT RATED CURRENT IN | | | | | | | | |
| Resistance at a conductor temperature of 20°C | R ₂₀ | mΩ/m | 0,0425 | 0,0401 | 0,0210 | 0,0126 | 0,0100 | 0,0103 |
| Resistance at an ambient air temperature of 35°C | R | mΩ/m | 0,0568 | 0,0547 | 0,0289 | 0,0172 | 0,0138 | 0,0142 |
| Reactance (Independent from Temperature) | х | mΩ/m | 0,1343 | 0,1303 | 0,1084 | 0,0879 | 0,0806 | 0,0716 |
| Positive and negative sequence impedances at an ambient air tempe- rature of 35°C | Z | mΩ/m | 0,1458 | 0,1413 | 0,1121 | 0,0896 | 0,0818 | 0,0730 |
| Positive and negative sequence impedances at an ambient air tempe- rature of 20°C | Z ₂₀ | mΩ/m | 0,1408 | 0,1363 | 0,1104 | 0,0888 | 0,0813 | 0,0723 |
| Rated Power Loss at 35°C | | Watt | 529 | 703,3 | 867,3 | 797,5 | 1010,5 | 1353,3 |
| DC Resistance at a conductor temperature of 20 °C for Phases | R _{phdc} | mΩ/m | 0,034 | 0,034 | 0,017 | 0,012 | 0,009 | 0,009 |
| DC Resistance at a conductor temperature of 20°C for PE | R _{PEdc} | mΩ/m | 0,009 | 0,009 | 0,009 | 0,006 | 0,013 | 0,013 |
| SECTIONS | | | | | - | - | | |
| Phase Conductor | | mm² | 490 | 525 | 1200 | 1800 | 2400 | 3000 |
| PE (Housing) | | mm² | 8515 | 8515 | 8515 | 9394 | 10194 | 10194 |
| Conductor Cross Section | | mm x mm | 7x70 | 7x75 | 12x100 | 12x150 | 12x200 | 15x200 |
| Busbar Weight (3 Conductors) | | kg/m | 104 | 106 | 122 | 152 | 187 | 205 |
| MEAN FAULT-LOOP CHARACTERISTICS | | | | | - | - | | |
| Zero-sequence Impedance | | | | | | | | |
| Zero-sequence impedance at a conductor temperature of 20°C | Z _{(0)b20phPE} | mΩ/m | 0,269 | 0,253 | 0,220 | 0,211 | 0,192 | 0,161 |
| Zero-sequence impedance at an ambient temperature of 35°C | Z _{(0)bphPE} | mΩ/m | 0,284 | 0,253 | 0,230 | 0,220 | 0,199 | 0,167 |
| Mean Resistances and Reactances | | | | | | | | |
| Resistance at a conductor temperature of 20°C | R _{b20phph} | mΩ/m | 0,089 | 0,055 | 0,047 | 0,032 | 0,025 | 0,023 |
| Resistance at a conductor temperature of 20°C | R _{b20phPE} | mΩ/m | 0,062 | 0,056 | 0,041 | 0,033 | 0,026 | 0,025 |
| Resistance at an ambient air temperature of 35°C | R _{bphph} | mΩ/m | 0,119 | 0,075 | 0,046 | 0,044 | 0,035 | 0,032 |
| Resistance at an ambient air temperature of 35°C | R _{bphPE} | mΩ/m | 0,083 | 0,076 | 0,041 | 0,045 | 0,036 | 0,034 |
| Reactance (Independent from temperature) | X _{bphph} | mΩ/m | 0,264 | 0,246 | 0,209 | 0,170 | 0,143 | 0,132 |
| Reactance (Independent from temperature) | X _{bphPE} | mΩ/m | 0,169 | 0,156 | 0,142 | 0,122 | 0,108 | 0,099 |

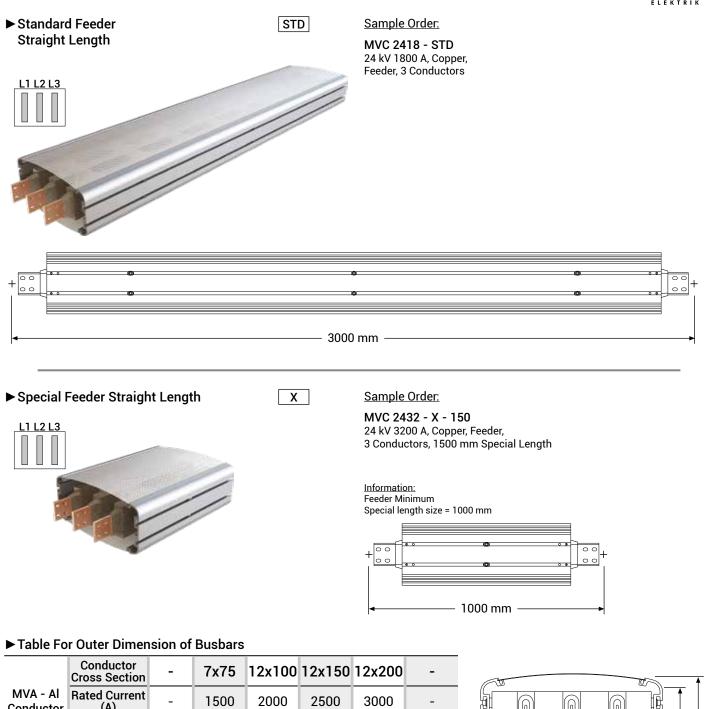
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Standards

⁽¹⁾The weight per metre provided in table includes 1/3 of the weight of one block joint.

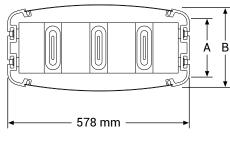
Standard Straight Length





_

| | | Busbar Code | - | 15 | 20 | 25 | 30 | - | |
|---|-----------------------|----------------------------|------|------|--------------------|------|--------|--------|--|
| | | Conductor Cross Section | 7x70 | 7x75 | 75 12x100 12x150 1 | | 12x200 | 15x200 | |
| | MVC - Cu Conductor | Rated Current (A) | 1800 | 2100 | 3200 | 4000 | 5000 | 5700 | |
| | | Busbar Code | 18 | 21 | 32 | 40 | 50 | 57 | |
| | Α | mm | 160 | 160 | 160 | 210 | 260 | 260 | |
| - | В | mm | 247 | 247 | 247 | 297 | 347 | 347 | |
| | | | | | | | | | |





Conductor

(A)

Attention ! The standard mounting of the MV busbar is with the conductors on edge. This allows for the easy application of the resin at the joint.

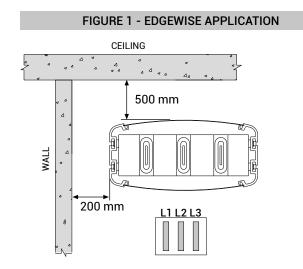
Elbows

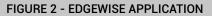


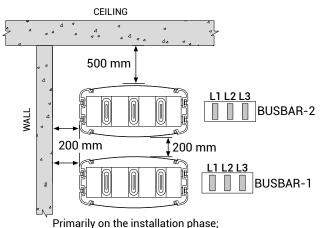
Sample Order: Upwards Downwards Elbow U D MVC 2421 - U 1 24 kV 2100 A, Copper, Feeder, **3** Conductors 1040 mm 💷 |L1 L2 ■ L3 1040 mm +► Left Right Elbow Sample Order: R L MVC 2432 - R 24 kV 3200 A, Copper, Feeder, **3** Conductors L1 L2 L3 0 0 Χ-► Table of Busbar Cross Section Sizes Conductor 12x100 12x150 12x200 -7x75 _ Cross Section MVA - Al **Rated Current** 1500 2000 2500 3000 -_ Conductor (A) **Busbar Code** 15 20 25 30 -_ Conductor 7x70 7x75 12x100 12x150 12x200 15x200 **Cross Section** MVC - Cu Rated Current 1800 2100 3200 4000 5000 5700 Conductor (A) **Busbar Code** 18 21 32 40 50 57 690 690 740 790 790 Х 690 mm P10 ► Panel Connection T10 Sample Order: MVC 2450 - P10 24 kV 5000 A, Copper, 625 mm Feeder, 3 Conductors For Panel Feeder 1050 mm 205 mm 425 mm L3 220 mm 120 mm L2 385 mm -385 mm ≁ŀ• L1 - 970 mm www.eaeelectric.com

Horizontal & Vertical Cast Resin Busbar Applications



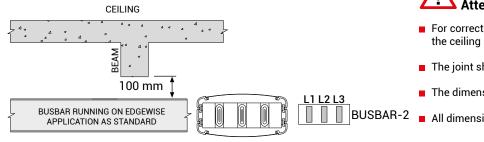






BUSBAR-1 line should be installed before BUSBAR-2 line.

FIGURE 3 - CROSSING UNDER A BEAM ON EDGEWISE APPLICATION



► Cast Resin Installation Tools

| Description | Order Code |
|---------------------|------------|
| CR Joint Area Mixer | 5000132 |
| CR Plastic Hammer | 5000310 |
| CR Spoon Brush | 5000311 |
| MV Allen Torque Set | 5000664 |
| Disposable Coverall | 5003622 |



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FIGURE 4 - SAMPLE WALL CROSSING WITH FIRE BARRIER

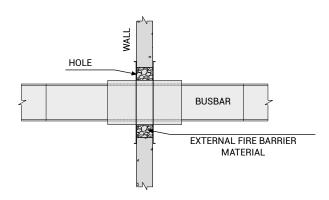
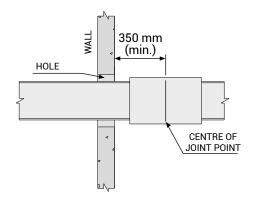


FIGURE 5 - STANDARD WALL CROSSING



Attention !

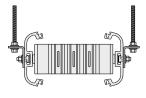
- For correct installation, the dimension from the busbar to the ceiling should not be less than 500mm.
- The joint should be not come across to Beams.
- The dimensions given above are minimum values.
- All dimensions are given in mm.

E-LINE MV Trunking Support









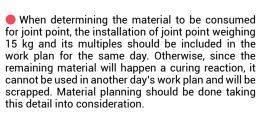
MV "L" Hanger Set Code

| MVA Cond | | | - Cu uctor | Conductor Dimensions | | MV "L" Hanger Set Code | | | | |
|------------------|----------------|------------------|----------------|-------------------------|---------------------------|------------------------|---------------------------|------------|--|--|
| Rated Current | Busbar Code | Rated Current | Busbar Code | | Description | Order Code | Description | Order Code | | |
| - | - | 1800 | 18 | 7x70 | | | | | | |
| 1500 | 15 | 2100 | 21 | 7x75 | MV L HANGER SET Ø13-(90) | 3180150 | MV L HANGER SET Ø17-(90) | 3180153 | | |
| 2000 | 20 | 3200 | 32 | 12x100 | | | | | | |
| 2500 | 25 | 4000 | 40 | 12x150 | MV L HANGER SET Ø13-(110) | 3180151 | MV L HANGER SET Ø17-(110) | 3180154 | | |
| 3000 | 30 | 5000 | 50 | 12x200 | MV L HANGER SET Ø13-(160) | 3180152 | MV L HANGER SET Ø17-(160) | 3180155 | | |
| - | - | 5700 | 57 | 15x200 | WV L HANGEN SET Ø13-(160) | 3100152 | WW L HANGER SET ØT7-(160) | 3100155 | | |

Note: Ø17 Panel Connection for Special Suspension. It is not included in the rod hanger set.

► 24kV Additional Zone Weights

| MVA Cond | | MVC Cond | | Conductor Dimensions | Weight (kg) |
|------------------|----------------|------------------|----------------|-------------------------|----------------|
| Rated Current | Busbar Code | Rated Current | Busbar Code | | |
| - | - | 1800 | 18 | 7x70 | 36,0 |
| 1500 | 15 | 2100 | 21 | 7x75 | 36,0 |
| 2000 | 20 | 3200 | 32 | 12x100 | 34,0 |
| 2500 | 25 | 4000 | 40 | 12x150 | 41,5 |
| 3000 | 30 | 5000 | 50 | 12x200 | 48,0 |
| - | - | 5700 | 57 | 15x200 | 48,0 |





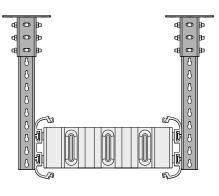
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Total mixture weight of 1 Bucket is 15 kg









► Ceiling Fexing Element

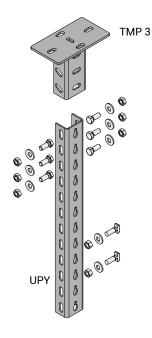
| Description | T (mm) | Tensile Load (kg.) | Weight (kg./pcs) | Order Code | Pack (pcs) |
|----------------|-----------|------------------------|---------------------|------------|---------------|
| TMP 3 | 4 | 900 | 1,689 | 3086554 | 10 |
| Notes The helt | | to a local static all. | | | |

Note: The bolt set is not included in the product. Please order separately.

| ► Heavy | Duty S | upports | (U) |
|---------|--------|---------|-----|
| | | | |

| Description | T (mm) | L (mm) | Weight (kg./pcs) | Order Code |
|-------------|-----------|-----------|---------------------|------------|
| UPY 150 | 4 | 150 | 0,586 | 3004486 |
| UPY 300 | 4 | 300 | 1,172 | 3004487 |
| UPY 400 | 4 | 400 | 1,562 | 3004489 |
| UPY 500 | 4 | 500 | 1,956 | 3004491 |
| UPY 600 | 4 | 600 | 2,343 | 3004493 |
| UPY 700 | 4 | 700 | 2,728 | 3004495 |
| UPY 800 | 4 | 800 | 3,124 | 3004496 |
| UPY 900 | 4 | 900 | 3,515 | 3004497 |
| UPY 1000 | 4 | 1000 | 3,945 | 3004498 |
| UPY 1100 | 4 | 1100 | 4,296 | 3004499 |
| UPY 1200 | 4 | 1200 | 4,686 | 3004500 |
| UPY 1300 | 4 | 1300 | 5,071 | 3004501 |
| UPY 1400 | 4 | 1400 | 5,467 | 3004502 |
| UPY 1500 | 4 | 1500 | 5,917 | 3004503 |
| UPY 1600 | 4 | 1600 | 6,248 | 3004504 |
| UPY 1700 | 4 | 1700 | 6,633 | 3004505 |
| UPY 1800 | 4 | 1800 | 7,029 | 3004506 |
| UPY 1900 | 4 | 1900 | 7,414 | 3004507 |
| UPY 2000 | 4 | 2000 | 7,811 | 3004508 |
| UPY 3000 | 4 | 3000 | 11,716 | 3001954 |

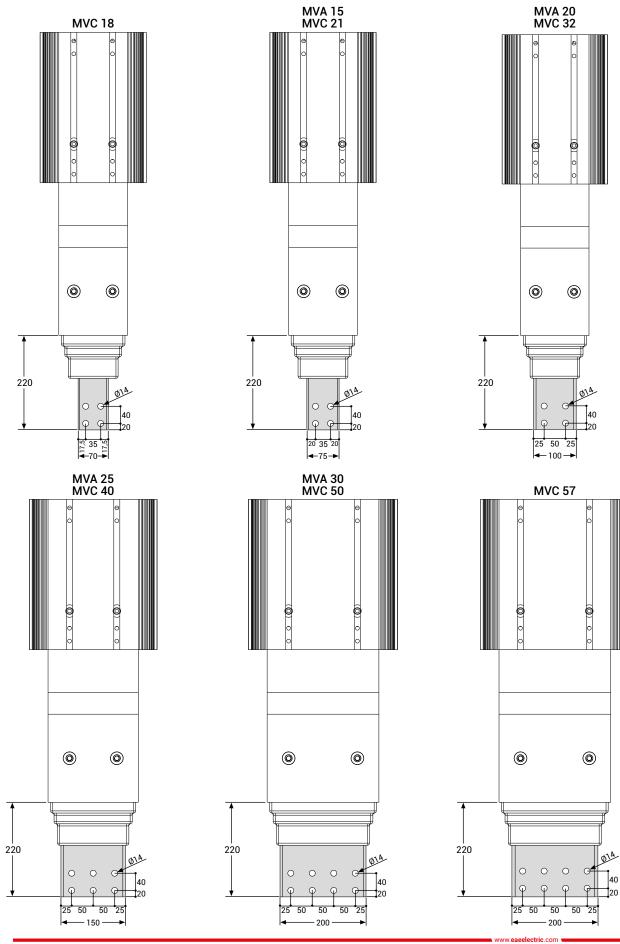
TMP 3 Fixing Element Mounting; 6 pcs M10x30 Bolt, 12 pcs M10 Washers, 6 pcs M10 Spring Washers, 6 pcs M10 Nuts should be used.



Panel Connection

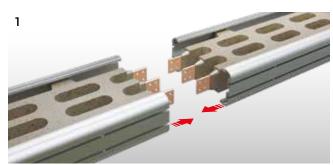


Two Dimensional Drawings of Panel Modules P10 Panel Mounted Modules

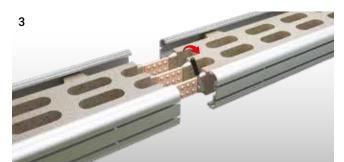


E-LINE MV Horizontal Application





The ends of the conductors of the busbars are cleaned with a clean dry cloth. The busbars have to be fixed in the same axis, with a max. distance of 10 mm between the two conductors.



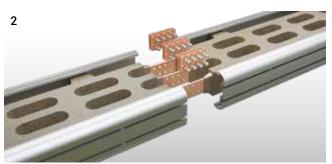
All bolts must be tightened to 72 Nm with torque wrench.



The prepared for casting should be cast from the same spot at all times.



After the curing of the cast material is completed the sheet metal moulds can be removed. (Reaction is completed within 8 - 24 hours based on the air temperature.) The flexibles are fitted to the profiles grooves for earth continuity.



As shown on the figure, junction plates fixed as the bolts face the same direction at all times.



Before assembling the casting moulds, inner surfaces of casting moulds have to be wiped with clean dry cloth.

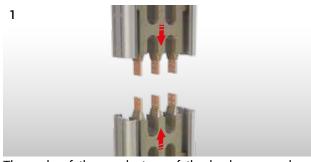


The material should be 'vibrated' with the help of a plastic hammer to remove the air in the material. Then the air bubbles on the surface have to brushed.

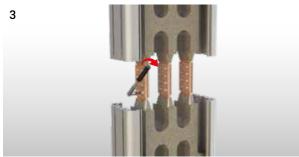


Joint protection pieces of perforated aluminium should be fitted.





The ends of the conductors of the busbars are cleaned with a clean dry cloth. The busbars have to be fixed in the sameaxis, with a max. distance of 10 mm between the two conductors.



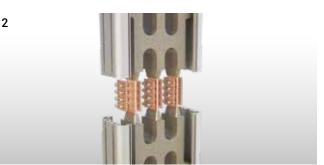
All bolts must be tightened to 72 Nm with torque wrench.



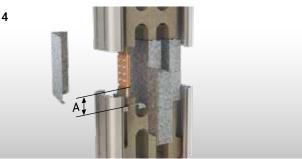
The prepared for casting should be cast from the same spot at all times.



After the curing of the cast material is complete the sheet metal moulds can be removed. (Reaction is completed within 8 - 24 hours based on the air temperature.)The flexibles are fitted to the profiles grooves for earth continuity.



As shown on the figure, junction plates fixed as the bolts face the same direction at all times.



Support sheets are secured on the lower part of juncture area by stem bar. A min. 50-60 mm. The joint moulds are affixed on the support sheet by cleaning with a dry and clean piece of cloth.



The material should be "vibrated" with the help of a plastic hammer to remove the air in the material. Then the air bubbles on the surface have to brushed.



Joint protection pieces of perforated aluminium should be fitted.



1500A TO 5700 A MEDIUM VOLTAGE BUSBAR SYSTEMS (E- LINE MV) GENERAL PRODUCT SPECIFICATIONS

1-Standards & Certification:

- Busbar trunking system shall be designed in accordance with international standards IEC 62271-200 and IEC 61439-6, type tests thereof shall be conducted and manufactured in accordance with the standard. Type tests shall be conducted by independent and accredited testing and certification bodies with international validity and certified accordingly. Short-circuit type tests and the following 3 main type tests shall be conducted for each current rating of busbar system and conformity certificate for the standards shall be obtained.

2-Overall System Structure

Busbar system should be with low impedance complying with the following specifications. This should be accomplished by placement of the tin coated conductors within the material with no entrapped air within.

2.1-Electrical Values

- Nominal insulation voltage of 24kV busbar trunking system should be 50kV.

- For the tin coated aluminum or copper, the environmental temperature should be maximum 40 °C while the maximum temperature rise should be 90 K.

- Busbar channels 3 sec. encryption must be required.

- Minimum short circuit busbar lengths should be as follows.

| For Al Conductors; | |
|--------------------|--|
|--------------------|--|

1500 A : phase-phase 1 sec. value 50 kA, peak value 130 kA 2000-3000 A : phase-phase 1 sec. value 72 kA, peak value 187 kA For Cu Conductors

1800-2100 A : phase-phase 1 sec. value 65 kA, peak value 169 kA 3200-5700 A : phase-phase 1 sec. value 72 kA, peak value 187 kA

2.2-Housing and Overall Structure

- Housing of busbar lengths is a special design and should be manufactured from a cast material.

- The structure of the busbar lengths shall have tin plated conductors along their complete length within the housing.

- In the busbar trunking system, there should be down-up and right-left turning elements, panel, transformer and cable connection elements, closure, horizontal and vertical expansion elements as a standard. Special modules and special size busbar lengths that may be required during the implementation of the project should be able to be manufactured within a short time and in accordance with the standard specification and technique.

- If busbar runs pass through the building expansion joint a horizontal expansion element shall be used in the run. In addition horizontal expansion elements should be used at each 40 m on the horizontal lines.

2.3-Conductors and Phase Configuration

- Busbar trunking system should be aluminum conductive between 1500-3000A.
- Busbar trunking system should be copper conductive between 1800-5700A.
- Busbar trunking systems conductors shall be high conductivity copper with .

a) 3 Conductors / PE housing

- Aluminum conductors must be in the EC-Grade class. The minimum conductivity must be 34 m/mm².... Entire surfaces of the aluminum conductors should be tin-coated.

- Copper conductors should be 99.99% electrolytic copper. Minimum conductivity value should be 56 m/mm². Entire surfaces of the electrolytic copper conductors should be tin-coated.

2.4- Insulation Structure

- High conductivity bars; It must be insulated with a special composite material formed by a mixture of specially selected sand, calcite and epoxy resin. This material should be suitable for temperature changes and thermal expansion. High protection should be provided against external impacts.

- Insulation structure must be such that it can operate at -70 + 150 ° C.

2.5-Modular Joint Structure

The phase conductors shall be joined using two junction plates per phase of suitable cross section to maintain the rating integrity of the conductors. These plates shall be secured using bolts with non-sharp tips torqued to 72 Nm. The joint shall be completed using a mixture of epoxy and silicon to match the material of the busbar lengths. This material should be compliant with temperature changes and thermal expansion. It should ensure high protection against external impacts. Juncture point bolts should be tightened with torque wrench set to 72 Nm (55 lbft)

3-Assembly and Commissioning Tests

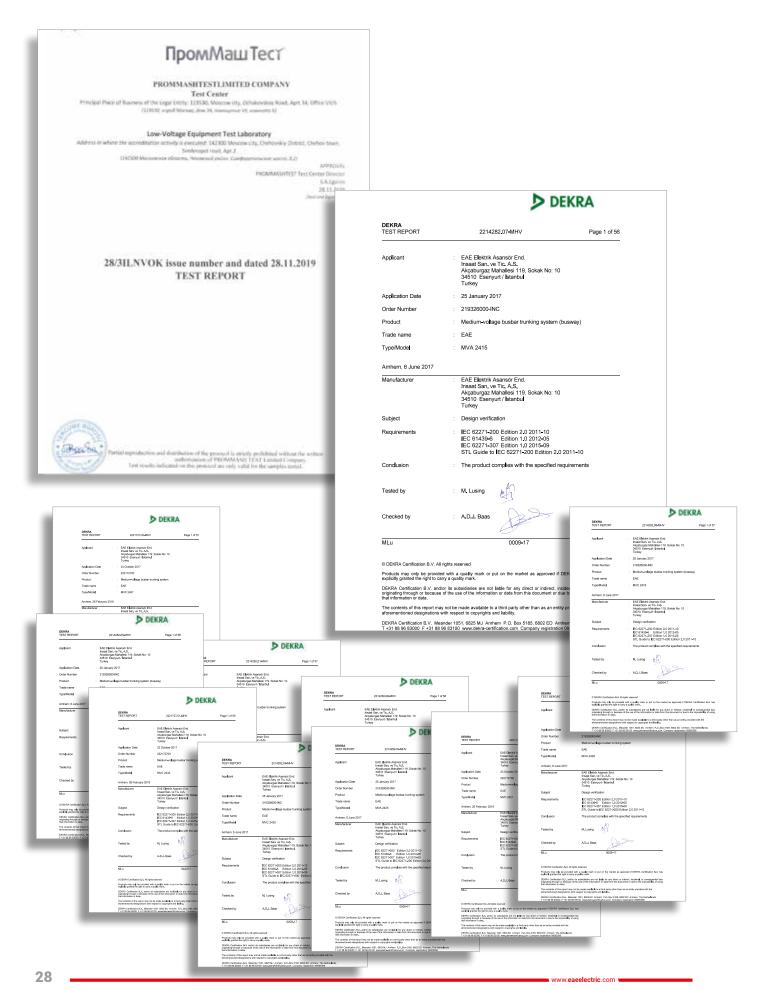
- The assembly of the busbar trunking system should be performed in accordance with the electrical project, electrical single line diagram, layout plans and detailed busbar application projects in line with the type and current values indicated on these plans, instructions provided by the manufacturer should be strictly abided with during the assembly process. Joint bolts shall definitely be tightened by the torque wrench set to correct values and insulated accordingly.

- Upon the completion of the assembly of the busbar system and controlling of the compliance to the project thereof and assembly instructions;

- a) Di-Electric test with very low frequency should be conducted.
- b) Joint resistances and Line resistances should be measured.
- c) Phase sequences should be checked.

E-LINE MV Certificate





Project Design Form

E-LINE MV



| | | Component List | |
|--|---|----------------|----------|
| | ltem | Component | Quantity |
| | | | |
| | Company : | | |
| | Project : | | |
| | Project No : | | |
| | Date :: :: :: :: :: :: :: :: :: :: :: :: :: | | |
| | y signature | | |
| Blease duplicate this page for your own use. | | | |

E-LINE MV Project Design Form



| Image: Section of the section of t | Component List | Component Quantity | Company : | Project : | Project No : | Name : Date : Signature : | |
|---|----------------|--------------------|-----------|-----------|--------------|---------------------------------|---|
| | | | | | | | Please dunlicate this name for vour own use |

Project Design Form

E-LINE MV



| | | Component List | |
|--|-------------------|----------------|----------|
| | ltem | Component | Quantity |
| | | | |
| | Company : | | |
| | Project : | | |
| | Project No : | | |
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E-LINE MV Project Design Form



| Component List | Component Quantity | Company : | st: | Project No : | Name : Date : Signature : | |
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CABLE TRAYS

TROLLEY BUSBAR ENERGY DISTRIBUTION SYSTEMS

INDOOR SOLUTIONS

PAKIS'

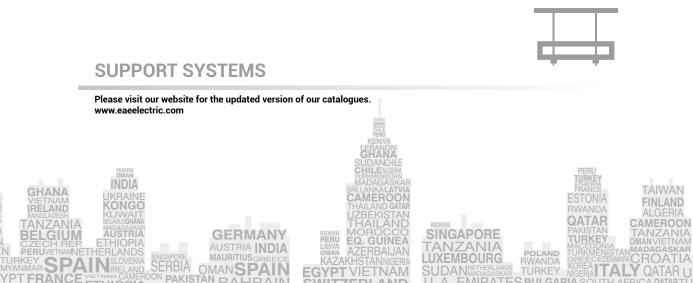
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